

ABSTRACT

A cutting unit for cutting continuous cigarette rods, wherein a cutting head is locked in position on a
5 fixed supporting body by an automatically releasable
locking device, and, to make a change in format, is
rotated, with respect to the supporting body and after
the locking device is released, about an axis of rotation
by an actuating device negative-feedback-controlled by a
10 detecting device for determining angular displacement of
the cutting head about the axis of rotation. (Figure 1)